

Mfg. of : All kind of M.S. Barrels & Drums



PROFILE

Gurudev containers pvt. ltd. situated near Palanpur (N. Gujarat) a leading manufacturer of full range of barrels of 200/210 ltrs. and 235 ltrs. capacity Plain and Epoxy Coated.

A state of art manufacturing facility
and is well equipped with the latest
machinery for quality production. we
have very strong team of qualified
and experienced technical
personnel of the same field. our daily
production capacity is 600/700
barrels in 8 hrs. shift.

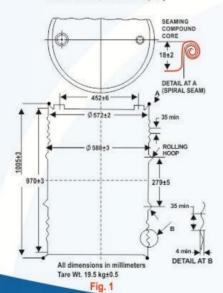
VISION

we strongly commit on time delivery with quality to constantly serve the needs and expectation of our customers.

MISSION

To Produce best quality products with the help of efficient and latest technology to meet customers all requirements

SPECIFICATION FOR 235 ltrs. Capacity



SPECIFICATION FOR 235 ltrs. Capacity

The top & bottom ends shall be seamed to the body as shown in fig. 1. The seam is rolled seven layers of sheet with the seaming compound forming a cor at the joint of body and end sheet. the seaming compound is flexible and resistant to the product to be packed. The nominal thickness of steel sheet for body and ends is 1 mm.



SEAMING COMPOUND COMPOUND COMPOUND 10 min 10

Drums with double seam As per IS 1783(part 2)-1988 Type 1

The top & bottom ends are double seamed to the body as shown in fig. 2. Using a seaming compound resistant to the product to be packed, the nominal thikness of steel sheet for body and ends is 1.25 mm.



COMPOUND CORE 18+2 DETAIL AT A (SPIRAL SEAM) 35 min ROLLING HOOP

Fig. 2

Drums with Spiral /Triple Seam As per IS 1783(part 2)-1988 Type 2

The top & bottom ends shall be seamed to the body as shown in fig. 3. The seam is rolled seven layers of sheet with the seaming compound forming a cor at the joint of body and end sheet. the seaming compound is flexible and resistant to the product to be packed. The nominal thickness of steel sheet for body and ends is 1 mm.



All dimensions in millimeters Fig. 3

DETAIL AT

843+

Drums with Spiral /Triple Seam as per IS 1783(part 1)-1993 Grade A Type 2

The top & bottom ends shall be seamed to the body with 1.25 mm sheet thickness as shown in fig. 4.

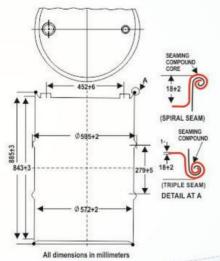
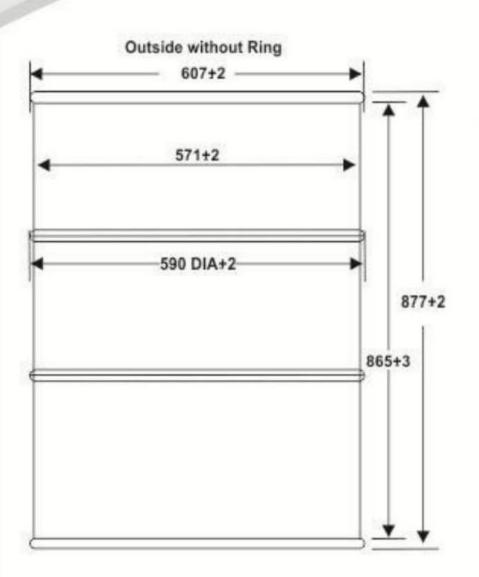


Fig. 4



Open Top Barrels

Open top barrels are manufactured as per the client requirement from fresh cold rolled sheets for storage, transportation and exporting of food stuffs and pulps, polymer resins, grease, sold paste materials etc. The inside plain and epoxy coating can be made as per requirement. Open top ring can be provided.









Gurudev Containers Pvt. Ltd.

Survey No.38, Akesan Road, At & Post-Bhavisana, Ta-Palanpur Dist-Banaskantha (N.Guj) 385001, Phone:02742-281111 E-mail: gurudevcontainers@gmail.com

Web: www.gurudevcontainers.com